

This Page Is Inserted by IFW Operations
and is not a part of the Official Record

BEST AVAILABLE IMAGES

Defective images within this document are accurate representations of the original documents submitted by the applicant.

Defects in the images may include (but are not limited to):

- BLACK BORDERS
- TEXT CUT OFF AT TOP, BOTTOM OR SIDES
- FADED TEXT
- ILLEGIBLE TEXT
- SKEWED/SLANTED IMAGES
- COLORED PHOTOS
- BLACK OR VERY BLACK AND WHITE DARK PHOTOS
- GRAY SCALE DOCUMENTS

IMAGES ARE BEST AVAILABLE COPY.

**As rescanning documents *will not* correct images,
please do not report the images to the
Image Problem Mailbox.**



INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(51) International Patent Classification ⁴ : B04C 5/06		A1	(11) International Publication Number: WO 89/04726 (43) International Publication Date: 1 June 1989 (01.06.89)		
(21) International Application Number: PCT/AU88/00456 (22) International Filing Date: 24 November 1988 (24.11.88)		(74) Agents: SMEETON, Anthony, Richard et al.; Davies & Collison, 1 Little Collins Street, Melbourne, VIC 3000 (AU).			
(31) Priority Application Number: PI 5571 (32) Priority Date: 24 November 1987 (24.11.87) (33) Priority Country: AU		(81) Designated States: AT, AT (European patent), AU, BB, BE (European patent), BG, BJ (OAPI patent), BR, CF (OAPI patent), CG (OAPI patent), CH, CH (European patent), CM (OAPI patent), DE, DE (European patent), DK, FI, FR (European patent), GA (OAPI patent), GB, GB (European patent), HU, IT (European patent), JP, KP, KR, LK, LU, LU (European patent), MC, MG, ML (OAPI patent), MR (OAPI patent), MW, NL, NL (European patent), NO, RO, SD, SE, SE (European patent), SN (OAPI patent), SU, TD (OAPI patent), TG (OAPI patent), US.			
(71) Applicant (for all designated States except US): CARROLL, Noel [AU/AU]; "Strathalbyn", The Crescent, Sassafras, VIC 3787 (AU). (72) Inventors; and (75) Inventors/Applicants (for US only) : KALNINS, Charles, Michael [AU/AU]; 14 Park Street, Malvern, VIC 3144 (AU). TUCKETT, Phillip, Charles [AU/AU]; 19 Penrith Court, Berwick, VIC 3806 (AU). HANSEN, Søren, Reimer, Zerlang [DK/AU]; 5 Park Drive, Dandenong, VIC 3175 (AU).		Published With international search report.			
<p>(54) Title: CYCLONE SEPARATOR</p>					
<p>(57) Abstract</p> <p>Cyclone separator having an elongate tapered separating chamber (25) with an axial overflow outlet (34) at the larger diameter end (10a) and an underflow outlet (23) at the smaller diameter end (10b). Inlet to the separating chamber is provided via an axially extending duct (70) which joins the separating chamber at its larger diameter end. The duct is of annular configuration and has a helical flight (90) positioned therewithin.</p>					

FOR THE PURPOSES OF INFORMATION ONLY

Codes used to identify States party to the PCT on the front pages of pamphlets publishing international applications under the PCT.

AT Austria	FR France	ML Mali
AU Australia	GA Gabon	MR Mauritania
BB Barbados	GB United Kingdom	MW Malawi
BE Belgium	HU Hungary	NL Netherlands
BG Bulgaria	IT Italy	NO Norway
BJ Benin	JP Japan	RO Romania
BR Brazil	KP Democratic People's Republic of Korea	SD Sudan
CF Central African Republic	KR Republic of Korea	SE Sweden
CG Congo	LI Liechtenstein	SN Senegal
CH Switzerland	LK Sri Lanka	SU Soviet Union
CM Cameroon	LU Luxembourg	TD Chad
DE Germany, Federal Republic of	MC Monaco	TG Togo
DK Denmark	MG Madagascar	US United States of America
FI Finland		

CYCLONE SEPARATOR

This invention relates to a cyclone separator.

Cyclone separators conventionally have inlets at the side thereof for the material to be separated whereby to introduce the material into the cyclone separator with a tangential component of motion. Cyclone separators constructed in accordance with this principle are described in United States patent 4,237,006, Australian patent application 5 84713/79 and International applications PCT/AU83/00028 and PCT/AU85/00010. These separators have particular application in the separation of less dense from more dense components in a liquid mixture, particularly in the separation of oil from oily water 10 15 mixtures.

It is in many cases inconvenient to provide side inlets and it is an object of the invention to provide a construction which permits an axially positioned inlet.

5 In one aspect, the invention provides a cyclone separator for separating two liquid components one of greater density and the other of lesser density, one from the other, when admitted in admixture to a separating chamber of the separator, 10 the separating chamber being of generally tapered form, tapering from a larger diameter end to a smaller diameter end, and being in the form of an axially extending surface of revolution, the separating chamber having an overflow outlet for the 15 less dense component, located at the larger diameter end, and an underflow outlet at the smaller diameter end, for outflow of the greater density component, and inlet means for inlet of the mixture into the separating chamber at a location at least towards 20 said larger diameter end with a tangential component of motion, characterised in that the inlet means is in the form of an axially extending inlet duct which opens into the separating chamber at said larger diameter end thereof, the inlet duct being provided 25 with flow directing means for axially directing flow into the separating chamber with said tangential component of motion.

30 The flow directing means may be in the form of one or more baffles, such as helically extending baffles, or may be in the form of vanes or the like fixed to a member which is in use rotated about the

axis of the separator to effect inlet of the mixture. In any event the inlet duct may extend in surrounding coaxial relationship with the overflow outlet. The duct may be of annular form of substantially constant outer diameter along its length but having an inner diameter which increases in the direction of inlet flow to the separating chamber. It may also be of helical form.

The invention is further described by way of example only with reference to the accompanying drawings in which:

Figure 1 is a partly sectioned perspective view of a cyclone separator constructed in accordance with the invention;

Figure 2 is a cross-section substantially on the line 2-2 in Figure 1;

Figure 3 is an axial cross-section of an inlet duct forming part of the cyclone separator of Figure 1;

Figures 4, 5 and 6 are, respectively, diagrams showing alternative forms of cyclone separator constructed in accordance with the invention;

Figure 7 is a cross-section approximately on the line 7-7 in Figure 5; and

Figure 8 is a fragmentary sectional perspective view of the inlet to the cyclone

separator of Figure 5.

Referring firstly to Figures 1 to 3, the cyclone separator shown therein has a separating chamber 25 which has its surface defined as an axially extending surface of revolution in turn defined by the inner surface of an outer casing 37. The separating chamber is of generally tapered form, tapering from a larger diameter end 10a to a smaller diameter end 10b. In this instance, the separating chamber 25 is shown as being formed in accordance with the teachings of the aforementioned United States patent 4,237,006, Australian patent application 84713/79 or International application PCT/AU83/00028. More particularly, the separating chamber 25 has a first portion 12 of diameter d_1 and length l_1 this being of generally constant diameter throughout its length, a tapered portion 12a of frusto-conical configuration which tapers from diameter d_1 to a lesser diameter d_2 , a second, tapered, portion 14 of length l_2 , diameter d_2 at its larger end and diameter d_3 at its smaller end, the second portion 14 leading to a third portion 16 of diameter d_3 having a substantially constant diameter throughout its length.

At its larger diameter end, portion 12 leads, in the direction away from portion 14, to an inlet duct 70, defined within a hollow casing 72 of cylindrical form, which casing constitutes a continuation of the casing 37 (where this defines portion 12 of the separator) and having the same diameter thereas. The inner surface of casing 72 defines the outer surface of the duct 70. The inner

surface of the duct 70 is defined by the outer surface of a tapered body 80 having frusto-conical body portion 80a positioned within the casing 72 and arranged coaxially therewith, with its larger 5 diameter end, having diameter d_a , at the end of duct 70 adjacent portion 12 of the separating chamber, and tapering in the direction away from the separating chamber to a diameter d_b . As shown, the body 80 further includes a cylindrical end portion 10 80b, joining body portion 80a, at its smaller diameter end, this likewise being coaxial with casing 72.

At its larger diameter end, the body 80 has a transverse face 80c, (Figures 2 and 3) which forms 15 an end face of separating chamber 25, at the larger diameter end thereof. Body 80 also has therewithin an axial overflow outlet 34 in the form of a generally elongate cylindrical duct which opens to the separating chamber 25 via an overflow outlet 20 opening 32 of diameter d_0 formed in face 80c. Between the body 80, at its larger diameter end, and the inner periphery of the separating chamber 12 immediately adjacent thereto, there is defined an annular inlet opening 29.

25 A baffle, in the form of a helical flight 90, extends for several turns around body 80 and is sealingly secured, at the inner edge thereof, to the outer periphery of the body 80 and, at its outer edge, to the inner periphery of the casing 72. 30 Flight 90 terminates at a transverse edge 90a, at the larger diameter end of the body 80. As mentioned, the duct 70 is defined at its outer periphery by the

inner surface or casing 72, and at its inner periphery by the outer surface of the body 80. In view of the interposition of the flight 90 between these components, the duct 70 further defines a 5 helical inlet passage 75. Likewise, it will be observed that, because of the tapered body 80, the duct 70 which is of annular and generally helical form, decreases in cross-sectional area in the direction towards the separating chamber 25.

10 In use, liquid mixture to be separated is admitted into the duct 70 and, because of the presence of the flight 90, is caused to execute a helical motion, moving within the passage 75 to the annular inlet opening 29, at which it enters the 15 separating chamber 25 with a component of motion in the axial direction of the separating chamber and with a, further, tangential component.

20 Aside from the arrangement of the inlet, the separator 10 operates in a similar fashion to the separators described in the aforementioned prior patent specifications. In particular, the mixture travels in helical fashion lengthwise along the separating chamber. The more dense component of the mixture continues this motion to eventually exit 25 chamber 25 via an underflow outlet 23 at end 10b of the separator. The less dense component, however, forms an inner axial core which is driven in the opposite direction to flow to overflow outlet opening 30 32, passing thereinto and exiting from the separator via the overflow outlet 34.

The separator may be constructed in

accordance with the following dimensional constraints:

$$l_2/d_2 \leq 6, \text{ such as } 6 \leq l_2/d_2 \leq 25$$

$$2 \leq \frac{\pi \times d_1 \times d_2}{4A_i} \leq 25 \text{ or } 30$$

5 $d_0/d_2 \leq 0.25, \text{ such as } d_0/d_2 \leq 0.1 \text{ or } < 0.1$

$$d_1 > d_2$$

$$d_2 > d_3$$

Where l_1 , l_2 , l_3 , d_1 , d_2 , d_3 and d_0 have the meanings abovementioned, and A_i is the inlet area of the passage 75 at the cross-section where the flight 90 terminates, i.e., at the transverse plane containing edge 90a.

15 β , the half angle of the taper of the second portion 14, may be 20° to 3°, such as 1°. Portion 12a is optional. If provided, it may have a half angle, α , of 5° $\leq \alpha \leq 30^\circ$ such as 10°.

20 In accordance with the teachings of International application PCT/AU83/00028, a further portion (not shown) may be added to the separating chamber 25 at the end 10b thereof, such as being of frusto-conical form, in order to improve operation of the separator. Furthermore, in accordance with the last-mentioned patent specification, the overflow outlet may be of two part form having a first portion 34a adjacent to and defining opening 32, this being

of lesser diameter than a second portion 34b of the overflow outlet which is further from the separating chamber 25. The portions 34a, 34b may be interconnected by a tapered portion 34c. Such a 5 construction is shown, for example, in Figure 3, the larger diameter portion 34b having a diameter designated d_2 .

Figures 4 and 5 show arrangements similar to that in Figure 1 and like reference numerals denote 10 like components in each of these Figures. Here, however, the separators have two helical flights 90 instead of the single such flight provided in Figures 1 to 3. In such a case, there are, formed in duct 70, two inlet passages 75 of helical form, each 15 leading to a separate inlet opening to the separating chamber. In the above mentioned equations, the term A_i is intended to be taken to be a measure of the total inlet area, whether presented by one, two or more passages 75.

20 The arrangement of Figure 4 has two inlet openings 29a of "half annular" arcuate form defined at the location where flights 90 end, and between the outer periphery of body 80 and the inner periphery of casing 72a.

25 The arrangement of Figure 5, is designed for side entry of the inlet liquid rather than end entry as in the arrangements of Figures 1 to 4. More particularly, here, the casing 37 defining separating chamber 25 is made of the same diameter as the 30 largest diameter d_a of the body 80 and joins the body at its largest diameter end. The casing 72

defining ducts 70 is however of larger diameter than the diameter d_a and is extended in the direction towards the underflow outlet of the separating chamber by a further hollow cylindrical end portion 72a which may as shown be of the same diameter as the remainder of casing 72. Casing portion 72a is thus adjacent and concentrically positioned in spaced relationship around an end portion 37a of casing 37 to define an annular space therebetween. The casing portions 37a, 72a are joined by an outwardly stepped wall portion 10c of the separator. The flights 90 are extended for one half of a convolution from body 80 towards the overflow outlet of the separating chamber, in the space between the casing portions 37a, 72a so that the passages 75 are likewise so extended. Inlet ports 95 are provided through the side wall of casing portion 37a to permit inflow of inlet liquid from respective passages 75 into separating chamber 25.

As shown in Figures 7 and 8, parts 97 of the side wall of casing portion 72a may be formed of gradually decreasing diameter, as the inlets 95 are approached, to form involute-like inlet duct portions leading to the inlets 95.

In Figure 6, the construction is again similar to those previously described. Here, the inlet duct 70 is defined within casing 72, as before, and the body 80 is again provided. However, the or each flight 90 is in this case not affixed to the casing 72, the flights being arranged to be rotatable axially of the duct 70. More particularly, they may, as shown, be formed as involute type blades 100 on

the body 80, the body and blades being together rotatable about the axis of the separator. Thus, by providing suitable drive means (not shown) such as a motor drive to rotate the body and blades about the 5 axis of the body, the inlet liquid flowing into separating chamber 25 via duct 70 may have a desired degree of tangential motion imparted thereto. Alternatively, the blades 100 may be formed on another body coaxially rotatable around body 80.

10 The described constructions have been advanced merely by way of explanation and many modifications may be made thereto without departing from the spirit and scope of the invention as defined in the appended claims.

CLAIMS:

1. A cyclone separator for separating two liquid components one of greater density and the other of lesser density, one from the other, when admitted in admixture to a separating chamber of the separator, the separating chamber being of generally tapered form, tapering from a larger diameter end to a smaller diameter end, and being in the form of an axially extending surface of revolution, the separating chamber having an overflow outlet for the less dense component, located at the larger diameter end, and an underflow outlet at the smaller diameter end, for outflow of the greater density component, and inlet means for inlet of the mixture into the separating chamber at a location at least towards said larger diameter end with a tangential component of motion, characterised in that the inlet means is in the form of an axially extending inlet duct which opens into the separating chamber at said larger diameter end thereof, the inlet duct being provided with flow directing means for axially directing flow into the separating chamber with said tangential component of motion.
2. A cyclone separator as claimed in claim 1 wherein the flow directing means is in the form of a baffle.
3. A cyclone separator as claimed in claim 2 wherein said baffle is helical.
4. A cyclone separator as claimed in claim 3

wherein said baffle is one of a plurality of helical baffles.

5. A cyclone separator as claimed in claim 1 wherein the inlet duct extends to one or more inlet openings in surrounding coaxial relationship with the overflow outlet.

6. A cyclone separator as claimed in claim 1 wherein said duct is of annular transverse section.

7. A cyclone separator as claimed in claim 6 wherein said duct is of substantially constant outer diameter along its length but having an inner diameter which increases in the direction of inlet flow to the separating chamber.

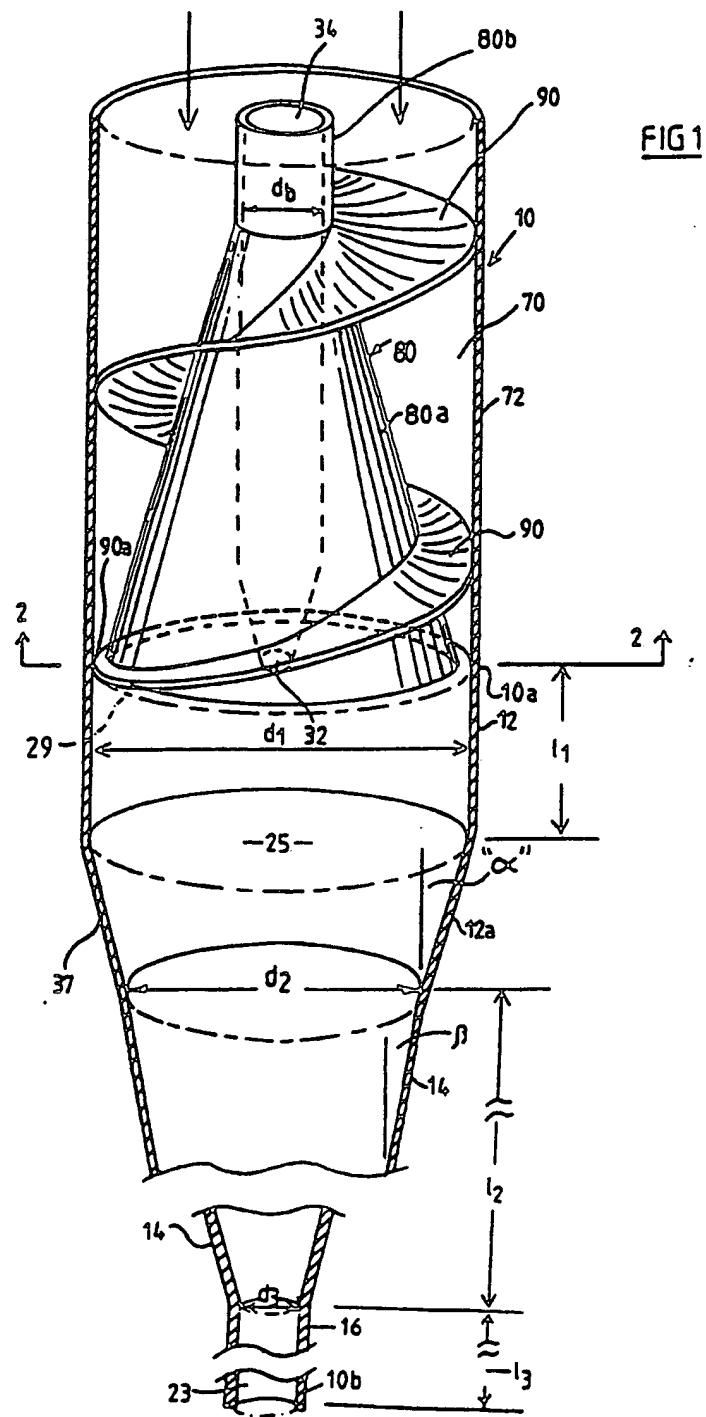
8. A cyclone separator as claimed in claim 7 wherein a helical inlet passage is formed in said duct by a helical flight which is positioned in said duct and forms said flow directing means.

9. A cyclone separator as claimed in claim 7 or claim 8 wherein said flow directing means comprises a plurality of helical flights positioned in said duct to define, within the duct, a plurality of helical inlet passages.

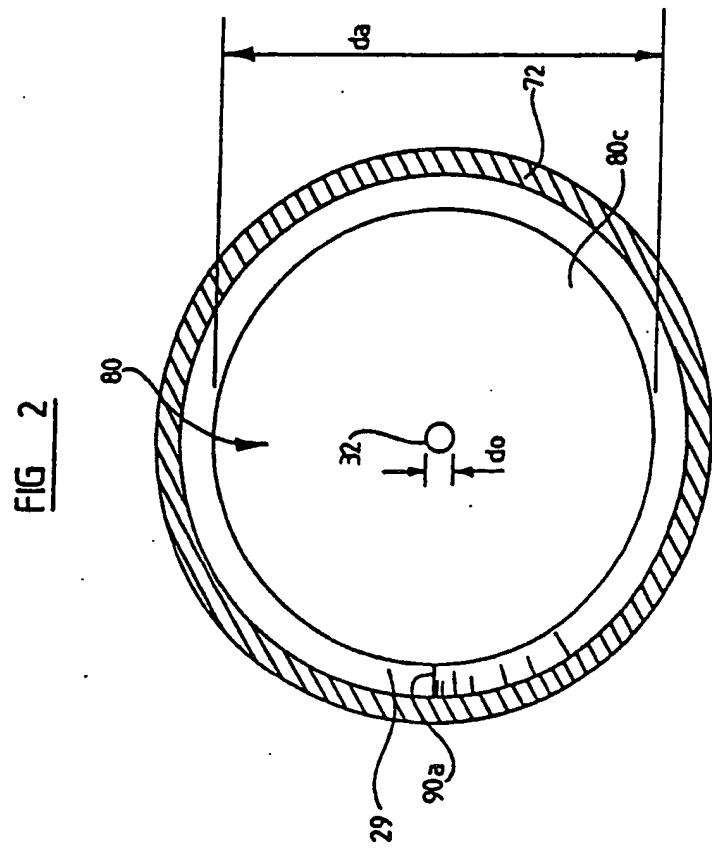
10. A cyclone separator as claimed in claim 8 or claim 9 wherein said inlet duct opens to said separating chamber at one or more locations radially spaced from the overflow outlet and at an end wall of the separator in which the overflow outlet opens to the separating chamber.

11. A cyclone separator as claimed in claim 8 or claim 9 wherein the inlet duct opens to the separating chamber via side inlet openings therein.
12. A cyclone separator as claimed in claim 1 wherein said flow directing means comprises an axially rotatable body in the inlet duct and provided with vanes.

1/8



2/8



3/8

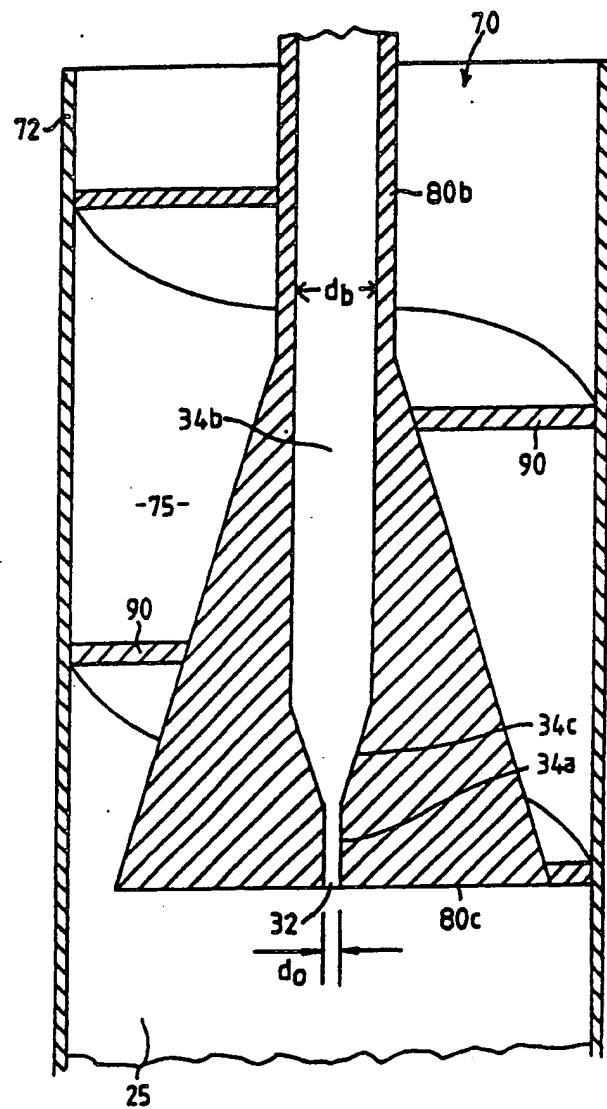
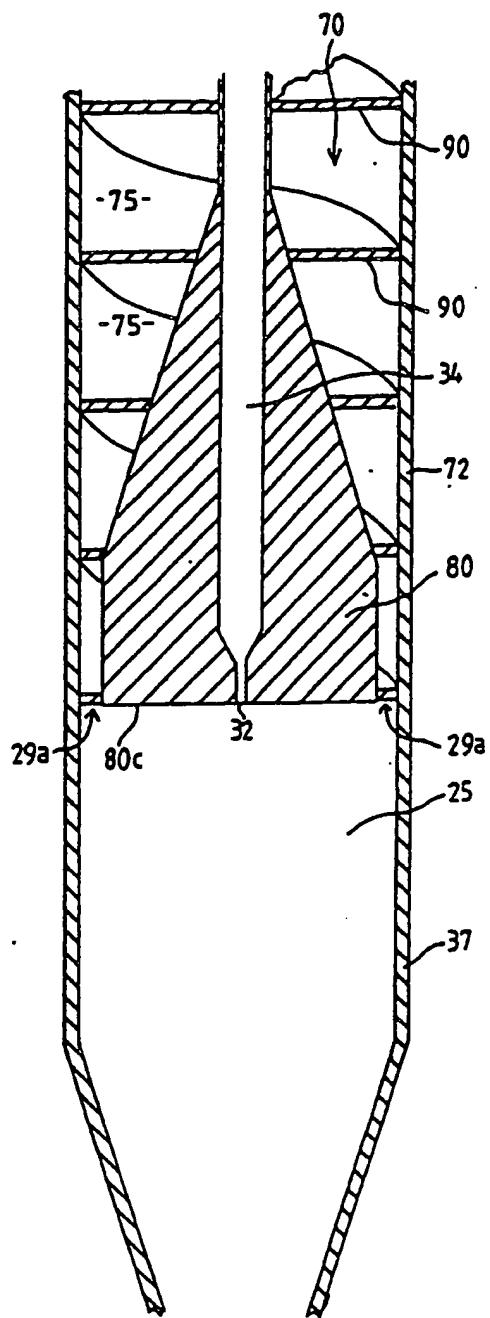


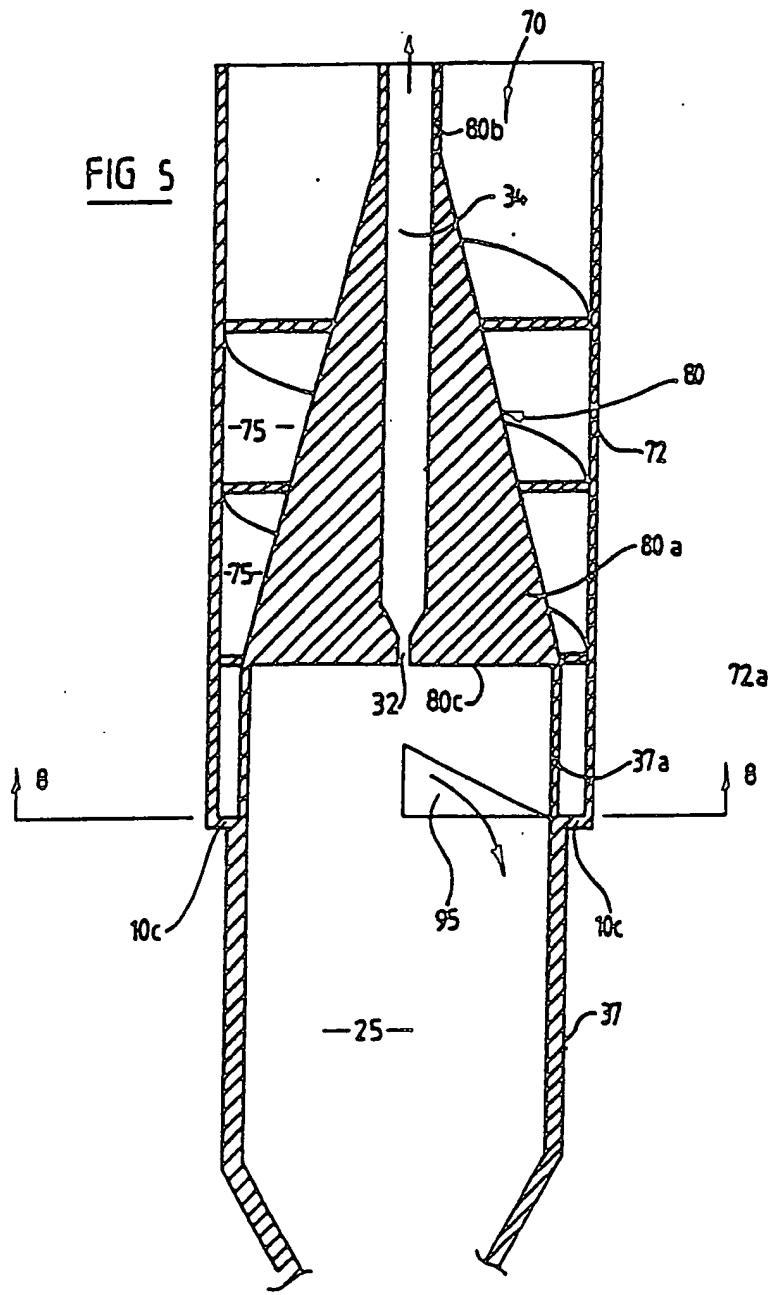
FIG. 3

4/8

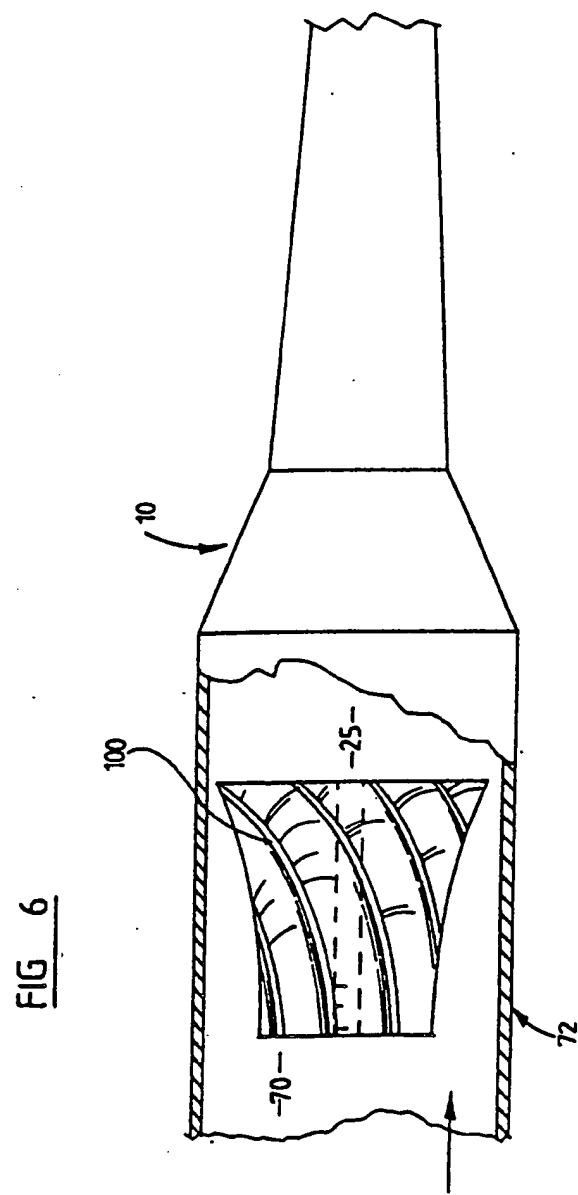
FIG 4

5/8

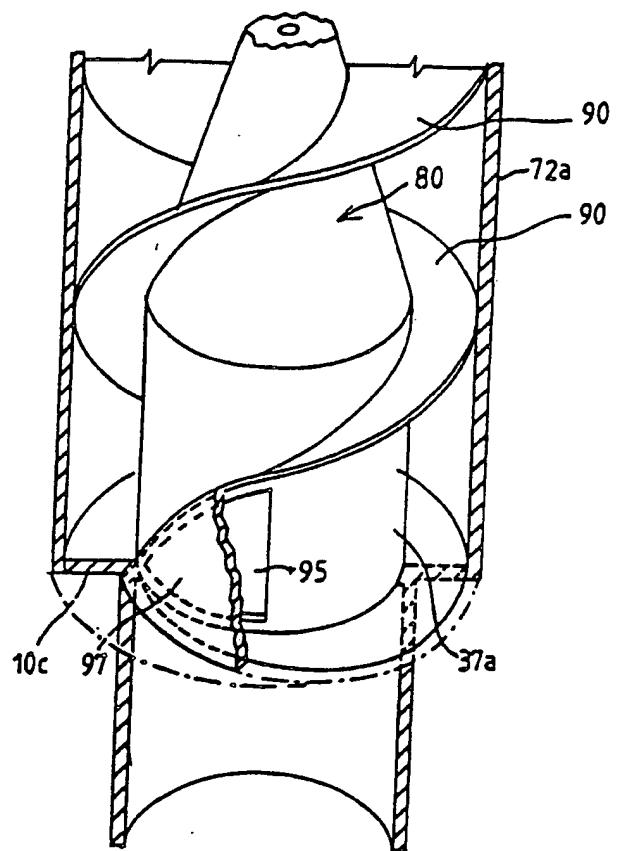
FIG 5



6/8



7/8

FIG 7

8/8

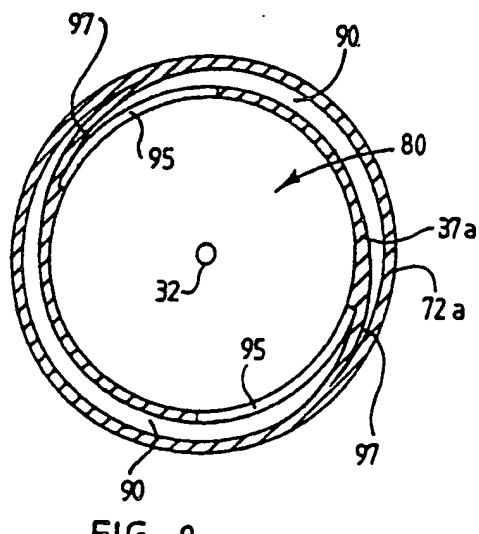


FIG 8

INTERNATIONAL SEARCH REPORT

International Application No. PCT/AU 88/00456

I. CLASSIFICATION OF SUBJECT MATTER (if several classification symbols apply, indicate all) ⁹

According to International Patent Classification (IPC) or to both National Classification and IPC

Int. Cl. ⁴ B04C 5/06

II. FIELDS SEARCHED

Minimum Documentation Searched ⁷

Classification System	Classification Symbols
IPC ⁴	B04C 5/06

Documentation Searched other than Minimum Documentation
to the Extent that such Documents are Included in the Fields Searched ⁸

AU : IPC as above

III. DOCUMENTS CONSIDERED TO BE RELEVANT¹⁰

Category ¹¹	Citation of Document, ¹¹ with indication, where appropriate, of the relevant passages ¹²	Relevant to Claim No. ¹³
X	AU,C, 2329/66 (ROBINSON, R.W.) 7 September 1967 (07.09.67)	(1-6,8-9)
X	GB,B, 920230 (COOPERS MECHANICAL JOINTS LTD) 6 March 1963 (06.03.63)	(1-9)
X	AU,C, 59837/60 (TERMOKIMIK CORP. S.p.A. IMPIANTI E PROCEDIMENTI INDUSTRIALI) 3 November 1960 (03.11.60)	(1-9)
X	DE,B, 1081424 (FISHER, T.) 12 May 1960 (12.05.60)	(1-9)
X	US,A, 2936043 (ARMSTRONG et al) 10 May 1960 (10.05.60)	(1-6,8-9)
X	GB,B, 723520 (THE THERMIX CORPORATION) 9 February 1955 (09.02.55)	(1-6,8-9)
X	GB,B, 723464 (THE THERMIX CORPORATION) 9 February 1955 (09.02.55)	(1-9)
X	US,A, 2667944 (CRITES,J.) 2 February 1954 (02.02.54)	(1-6,8-9)
X	FR,A5, 892950 (DELBAG DEUTSCHE LUFTFILTER-BAUGESELLSCHAFT, H. WITTEMEIER) 24 May 1944 (24.05.44)	(1-6,8-9)

* Special categories of cited documents: ¹⁰

- "A" document defining the general state of the art which is not considered to be of particular relevance
- "E" earlier document but published on or after the international filing date
- "L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)
- "O" document referring to an oral disclosure, use, exhibition or other means
- "P" document published prior to the international filing date but later than the priority date claimed

"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention

"X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step

"Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art.

"&" document member of the same patent family

IV. CERTIFICATION

Date of the Actual Completion of the International Search

3 February 1989 (03.02.89)

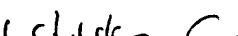
Date of Mailing of this International Search Report

(20-02-89) 20 FEBRUARY 1989

International Searching Authority

Australian Patent Office

Signature of Authorized Officer



A. HENDRICKSON